

Date: Friday, 17/04/2009 7:14:09 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT)
 Job Number : 47252
 Estimate Number : 13260
 P.O. Number : Part Number : D350766011
 This Issue : 17/04/2009 S.O. No. : Drawing Number : IIN350-766 REV A
 Prsht Rev. : NC Project Number :
 First Issue : / / Type : THERMOFORMING Drawing Revision : A
 Previous Run : 46874 Material :
 Due Date : 17/04/2009 Qty: 1 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est REV A NEW ISSUE 08/04/08 DL verified by:DD

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D350-766-011 CHG001

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D36551

PANEL



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

PANEL

batch: 347019

4.0

D36553

PANEL



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

PANEL

batch: 647000

5.0

MS21059L3

Nut Plate



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Nut Plate

batch: M107394

8809/04/17 (X)

Date: Friday, 17/04/2009 7:14:09 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT)

Job Number: 47252

Part Number: D350766011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

CCR274SS34

Cherry Rivet



Comment: Qty.: 8.0000 (s)/Unit Total: 8.0000 (s)

Cherry Rivet

batch: M67438

SS 09/04/17 (X)

7.0

AN5261032R12

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Screw

batch: M1568

SS 09/04/17 (X)

8.0

AN5261032R20

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Screw

batch: M10216

SS 09/04/17 (X)

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

09/04/17 (X)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-766-011

Location: B

PPP Rev: 15

09/04/17 (X)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/04/20 (1)

Job Completion



11 09.04.20

Date: Friday, 17/04/2009 7:15:20 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT)	
Job Number :	47252			
Estimate Number :	13260			
P.O. Number :		Part Number :	D350766011	
This Issue :	17/04/2009	S.O. No. :		
Prsht Rev. :	NC	Drawing Number :	IIN350-766 REV A	
First Issue :	17/04/2009	Project Number :		
Previous Run :	46874	Drawing Revision :	A	
		Material :		
Written By :		Due Date :	17/04/2009	Qty: 1 Um: Each
Checked & Approved By :				
Comment :	Est REV A NEW ISSUE 08/04/08 DL verified by:DD			

Additional Product

Job Number:



REFERENCE ONLY

Seq. #:	Machine Or Operation:	Description:
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1.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D350-766-011 CHG001

JLD 09.04.17



80961117

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D36551

PANEL



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

PANEL

batch: _____

4.0

D36553

PANEL



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

PANEL

batch: _____

5.0

MS21059L3

Nut Plate



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Nut Plate

batch: _____